

# Assembly instructions

## Clip type B6

90° for switching around the corner

Commission .....  
 Task no.: 100000.....

Easy Hang GmbH

Lange Morgen 5

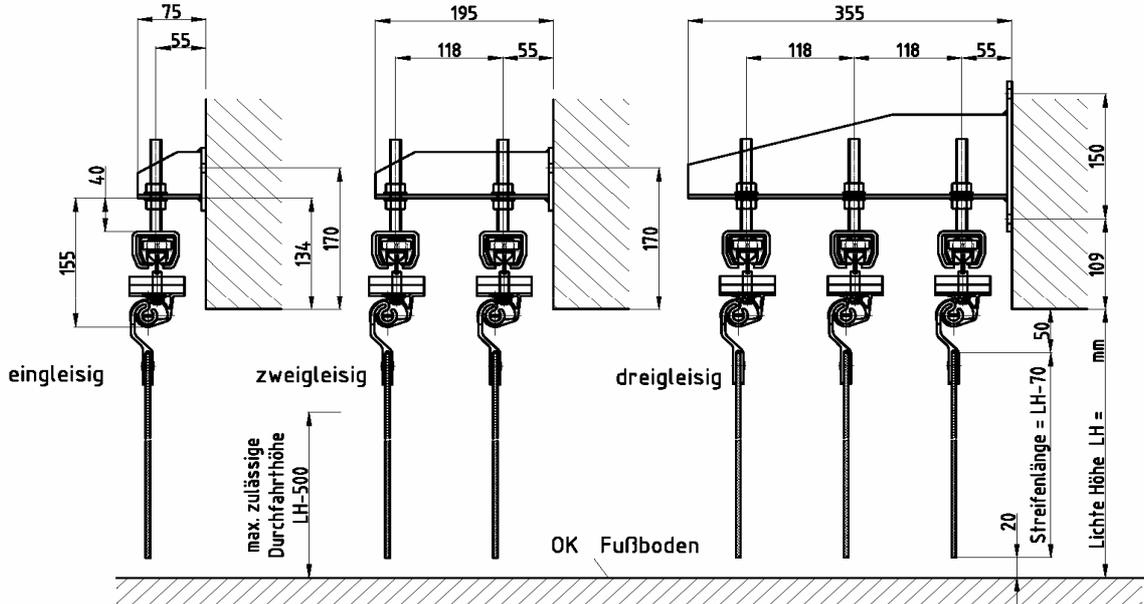
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Flex strip curtain  
 03/2007



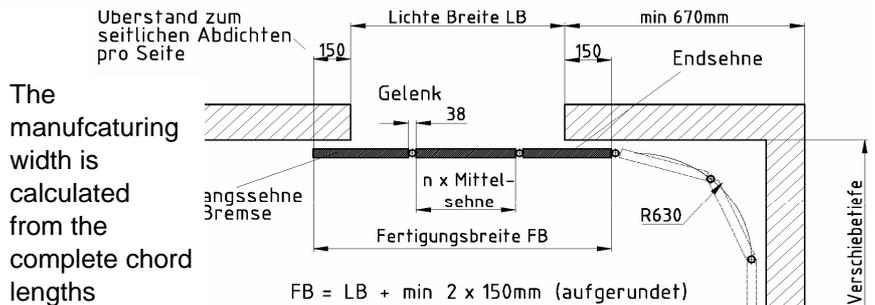
The switching profile is attached to the structure using brackets. The bending parts are connected to the coupling sleeves with the straight switching rails.

The alu-profile rail is divided into separate lengths (chords). These are connected to each other via joints. The brake is fitted to the initial chord. At the end chord, only one half joint attached to the conveying roller. To stop movable chords coming out there are reach limitations at the ends of the switching rails.

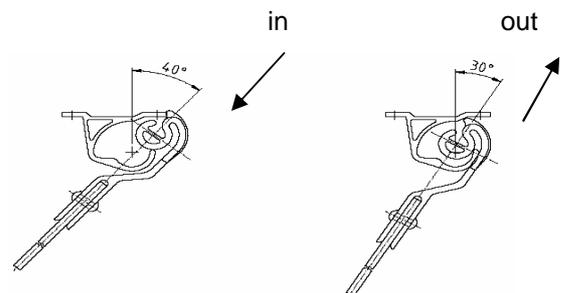
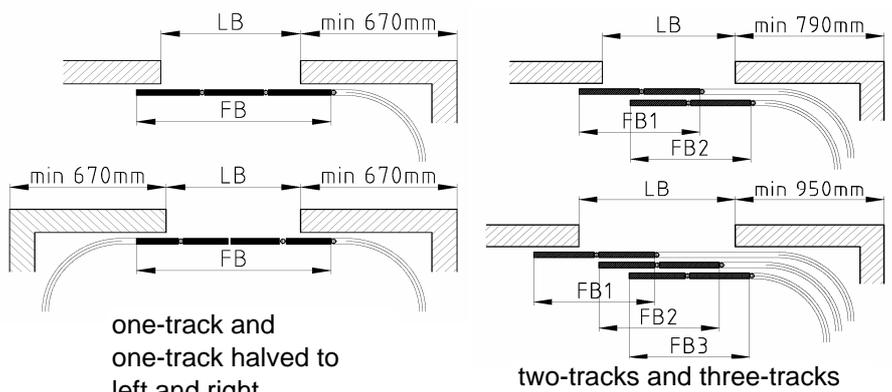
The PVC strips are manufactured with a negative measurement of 20mm. After a few days in heated chambers the strips elongate. After a longer period of time, the PVC strips can have elongated so far, that they stand up on the ground. The strips can be cut simply by using the blade provided.

To suspend the PVC strips, the clip is set with an angle of approx. 40° to the profile rail and clipped on to the rail using a plastic hammer.

The suspension of the PVC strips occurs by cancelling the single clip from the alu-profile rail with an angle of approx. 30°



The manufacturing width is calculated from the complete chord lengths  
 footprint for stopping the strip curtain corresponds to the manufacturing width MW minus 2 chord lengths (2 chord lengths can be stopped in the bend).



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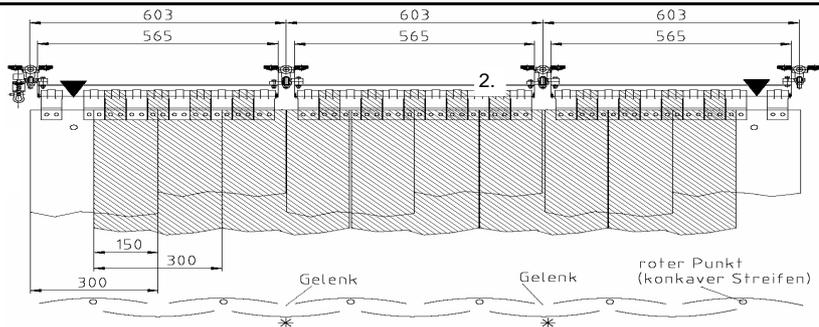
03/2007

### Strip type

300mm wide x 150mm overlap

Length mm

Part total number of strips  
Of which concave parts with a red  
\* every 2nd covering strip (convex)  
without middle clip, to  
release the joint



### Strip type

400mm wide x 150mm overlap

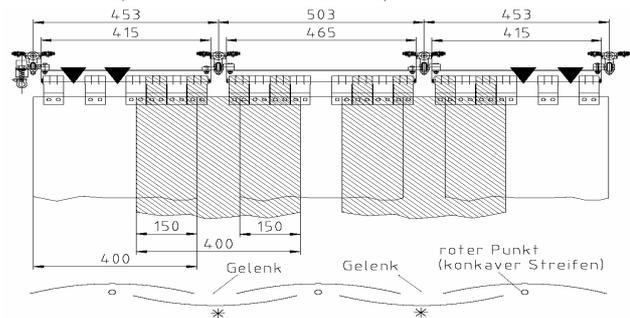
Length mm

Part total number of strips  
Of which concave parts with a red  
\* each covering strip (convex)  
without middle clip, to  
release the joint

Chord length with 300mm strips: 565mm

Chord length with 400mm strips: 415mm start and end,

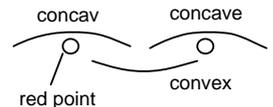
465mm centred



Firstly suspend all concave strips beginning on the left (with red point) in the profile rail.

Afterwards hang the covering strips according to overlap over the concave strips (convex).

the gap is with an empty clip closed



Art. no.	Part list B6	Part	Length mm			
Z0096	60mm alu-profile rail for 300 strips		565			
Z0097	60mm alu-profile rail for 400 strips		465			
Z0098	60mm alu-profile rail for 400 strips	2	415			
Z0022	Starting joint with brake					
Z0023	Joint					
Z0024	End joint with roller					
N0100	Hexagon bolt M6x20	2x each joint				
N0101	Hexagon bolt M6x30	2x each joint				
N0102	Self-locking hexagon nut M6					
N0028	Self-locking hexagon nut M10					
N0017	Disc 10.5					
N0007	Stop screw 3.5x16					
K0027	Elevating bracket x1					
K0028	Elevating bracket x2					
K0029	Elevating bracket x3					
K0030	Elevating sleeve					
Z0059	Distance bolster					
K0001	Bend 90°					
	300x 150mm overlap	x concave				
	300x 150mm overlap (without middle clip)	x convex				
	300x 150mm overlap	x concave				
K0108	Empty clip colour orange					
Z0026	Riveted clip					
K0016	Blade					
K0034	Packaging pallet					
	Collar					